

VINYL REPLACEMENT WINDOWS

- - - Minimum & Maximum Size Limitations - - -

SERIES 1450/1451 DOUBLE HUNG - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼" ½", ¾", EVEN)

- ① If the width is between 12" - 15-1/2", the height **MUST** be between 28-1/4" - 80"
- ② If the width is between 15-3/4" - 47-3/4", the height can be between 21-1/4" - 80"

SERIES 1550 DOUBLE HUNG - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼" ½", ¾", EVEN)

- ① If the width is between 15" - 48", the height **MUST** be between 24-1/2" - 80"
- ② If the width is between 48-1/4" - 52", the height can be between 24-1/2" - 60"

SERIES 1650 DOUBLE HUNG - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼" ½", ¾", EVEN)

- ① If the width is between 15" - 48", the height **MUST** be between 24-1/2" - 80"
- ② If the width is between 48-1/4" - 52", the height can be between 24-1/2" - 60"

SERIES 1480 2-LITE SLIDERS - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼" ½", ¾", EVEN)

Width { Min: 23-1/4"
Max: 71-3/4" Height { Min: 14-1/2"
Max: 59-3/4"

SERIES 1480 3-LITE SLIDERS - (exact size)

CUTTING INCREMENTS: (WIDTH - 1/16" & 9/16" / HEIGHT - ¼" ½", ¾", EVEN)

Width { Min: 46-9/16"
Max: 117-9/16" Height { Min: 14-1/2"
Max: 59-3/4"

SERIES 1680 2-LITE SLIDERS - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼" ½", ¾", EVEN)

Width { Min: 24-1/2"
Max: 71-3/4" Height { Min: 15"
Max: 59-3/4"

SERIES 1680 3-LITE SLIDERS - (exact size)

CUTTING INCREMENTS: (WIDTH - 1/16" AND 9/16" / HEIGHT - ¼" ½", ¾", EVEN)

Width { Min: 46-9/16"
Max: 117-9/16" Height { Min: 15"
Max: 59-3/4"

SERIES 1470/1670 CASEMENTS - (exact size)

CUTTING INCREMENTS: (WIDTH - ¼", ½", ¾", EVEN / HEIGHT - ¼", ½", ¾", EVEN)

Width { Min: 16"
Max: 32" Height { Min: 22-3/4"
Max: 72"

SERIES 1490 BASEMENT HOPPERS - (exact size)

CUTTING INCREMENTS: (WIDTH - 1/8", 3/8", 5/8", 7/8" / HEIGHT - ¼", ½", ¾", EVEN)

Width { Min: 15-5/8"
Max: 39-5/8" Height { Min: 11-3/4"
Max: 31-3/4"

SERIES 1460 AWNINGS - (exact size)

CUTTING INCREMENTS: (WIDTH - 1/8", 3/8", 5/8", 7/8" / HEIGHT - ¼", ½", ¾", EVEN)

Width { Min: 16-1/8"
Max: 60-7/8" Height { Min: 11-3/4"
Max: 40-3/4"

VINYL PICTURE WINDOWS

- - - Minimum & Maximum Size Limitations - - -

GENERAL INFORMATION AND RULES TO FOLLOW FOR VINYL PICTURE WINDOWS . . .

- ◆ If not specified below, no single lite picture window shall be manufactured larger than 40 ft²
- ◆ The largest SSB stock size glass (in PA) is 47" x 47" - including Low-E and obscure SSB
- ◆ The largest DSB stock size glass (in PA) is 60" x 78" - Including Low-E DSB
- ◆ All windows needing glass sizes larger than 60" x 78" will get tempered glass

SERIES 1450/1451 PICTURE WINDOWS - (exact size)

- ① If the width is between 12" - 16-15/16", the height **MUST** be between 17" - 80" *Maximum window size can be either:
60" x 80" -or- 80" x 60"
- ② If the width is between 17" - 80", the height can be between 12" - 80"

SERIES 1550/1650 PICTURE WINDOWS - (exact size)

- ① If the width is between 11" - 60", the height can be between 11" - 96" *Minimum window sizes can be:
11" x 13" -or- 13" x 11"
- ② If the width is between 60-1/16" - 68", the height can be between 11" - 84"
- ③ If the width is between 68-1/16" - 72", the height can be between 11" - 78"
- ④ If the width is between 72-1/16" - 78", the height can be between 11" - 72"
- ⑤ If the width is between 78-1/16" - 84", the height can be between 11" - 68"
- ⑥ If the width is between 84-1/16" - 96", the height can be between 11" - 60" *Maximum window sizes can be:
5/0 x 8/0 -or- 8/0 x 5/0
5/8 x 7/0 -or- 7/0 x 5/8
6/0 x 6/6 -or- 6/6 x 6/0

SERIES 1460/1470 (CSMT) PICTURE WINDOWS - (exact size)

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|---------|----------|----------|----------|--|
| Width { | Min: 12" | Height { | Min: 12" | } *Minimum window size can be either: 12" x 14" -or- 14" x 12" |
| | Max: 80" | | Max: 72" | |

SERIES 2050 GARDEN WINDOWS - (exact size)

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|---------|----------|----------|----------|---|
| Width { | Min: 24" | Height { | Min: 30" | } *Widths can have a max. height of 48" |
| | Max: 72" | | Max: 60" | |
- The largest size available is 72" x 48"