

## READ INSTRUCTIONS ALL THE WAY THRU PRIOR TO INSTALLING

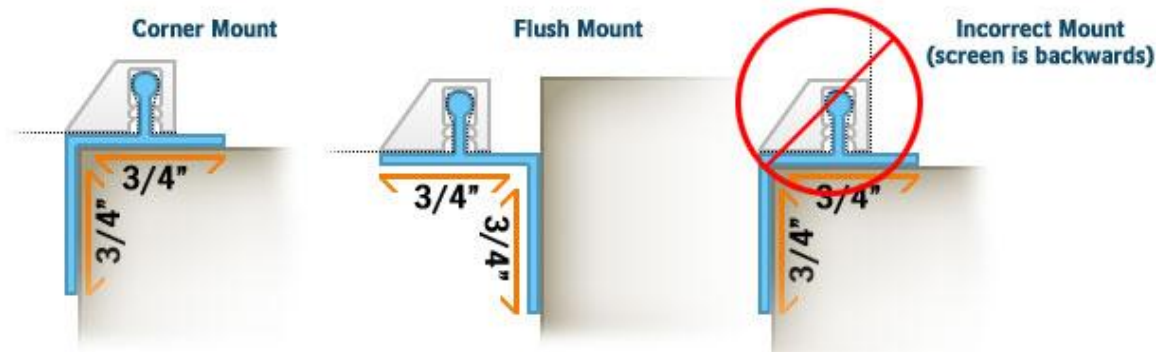
### Step 1

Identify the parts of SCREENEZE®



### Step 2

Determine the type of application: Corner or flush mount. Visit [www.screeneze.com](http://www.screeneze.com) for more details, example, and structure options.



### Step 3

After determining the application, snap the Vinyl Cap onto the Aluminum Base Channel. You will cut both pieces as one.

**TIP:** The beveled edge of the Vinyl Cap will always face toward the screen opening.

### Step 4

Measure the opening and cut as required. Be sure Vinyl Cap does not move on the Aluminum Base Channel while making miter cuts.

**CUTTING TIP:** Use a 10" miter saw with a 200 tooth plywood blade. We also recommend the Freud Diablo series of non-ferrous/plastic blades; specifically the 10" 80 tooth blade or the 12" 96 tooth blade. You can also use a hack saw with a fine tooth metal cutting blade.

**TIP:** Never force SCREENEZE® into an opening. For best results, make cuts snug or short by a 1/32" - 1/16" to allow for expansion and contraction.

**TIP:** Pencil identifying marks on the corresponding Vinyl Cap and its Aluminum Base Channel so they are easily placed and kept together when completing steps 6 thru 10.

### Step 5

Find the center of each cut piece. Then mark for screw location at 10" - 12" O.C. from and including the center mark. Always screw at 2" from either end of cut piece. Adjust your centers to the 2" distance from the end of the cut piece.

**TIP:** Although we provide a self-tapping screw, we recommend pre-punching or drilling a 3/16" hole at your marker centers.

### **Step 6**

Place cut pieces in opening and check for fit. Look for true corners. Adjust if required. Secure Aluminum Base Channel to porch framing with SCREENEZE® supplied screws (1/4" nut drive - self tapping #11 x 1 ¼ inch).

### **Step 7**

Remove Vinyl Cap from Aluminum Base Channel. A 5-in-1 tool, a miniature "Wonder Bar", or a small straight screwdriver may be used. Be careful not to scar the Aluminum Base Channel or Vinyl Cap during this process. Be careful not to mix-up the pieces as they might be different lengths.

**TIP:** After loosening the ends gently pull the Vinyl Cap off of the Aluminum Base Channel.

### **Step 8**

To install screen; hold fabric to the **top (always first)** of the opening. Square fabric on top of the opening. Then attach screen to Aluminum Base Channel by pressing or tapping the vinyl cap onto the corner. Secure the first 2" - 3" of your corner by seating the Vinyl Cap to the Aluminum Base Channel with a rubber hammer. Then proceed to the center of the cap to seat it completely. Make sure the screen has remained square on the frame. Complete the Vinyl Cap installation by tapping from the center out towards the corners. Be sure the Vinyl Cap is secure against the Aluminum Base Channel before proceeding.

**TIP:** If it's a windy day place a thumbtack on each corner. Leave the screen on the roll, this helps to keep it square and not blow around.

### **Step 9**

Install the Vinyl Cap on the **bottom (always second)** of the opening in the same manner used in step 8.

**TIP:** Do not stretch the screen fabric. SCREENEZE® will uniformly stretch the screen for you. Let screen drape over bottom channel and position screen so there are no wrinkles left or right. Secure Vinyl Cap as described in step 8.

### **Step 10**

Install side pieces as described in step 8. Check the entire installation ensuring that the Vinyl Cap is completely seated on the Aluminum Base Channel. Use a razor knife to cut away excess screen fabric.

**TIP:** use the base of the Vinyl Cap, holding your knife at a perpendicular angle, as a guide for trimming the screen.

## **SAFTEY NOTICE**

SCREENEZE® fixed screen porch system is produced and sold for a specific use; "Field built fixed screen system". Install SCREENEZE® per the instructions provided. Do not use SCREENEZE® for any purpose other than securing screen material to a screen enclosed structure. **DO NOT USE SCREENEZE® FOR FALL PROTECTION.** As with the installation of any building product we strongly recommend the use of hand, eye and ear protection. Refer to your State or Federal OSHA guidelines for the proper use of the tools and accessories needed for this products installation. Home Improvement Systems Inc. shall not be responsible for the improper use of SCREENEZE® or the cost of injury or damage from the improper use of SCREENEZE®.

